

# MICHELIN **EXAMPLE**The REFERENCE for rigid dump truck tires

- Profitability
- Safety
- Better for the environment



# Profitability - Safety - Environment XDR2



### A LONGER LASTING TIRE

#### Extended tread life

- >> Tread volume increased from 4% to 20%(\*)
- Up to 20% additional tread volume
  (\*) Depending on the space restrictions on the trucks

#### >> Innovative cooling system

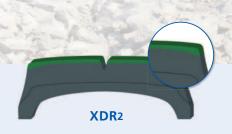
10% more ventilated during the first 50% of tread life...

- Cool running innovative tread rubber compound
- New optimized sculpture with cooling vents

#### >> New tread pattern

- Full depth tread blocks
- New optimized sculpture
- Self cleaning tread pattern
- 13% larger central lug than XDR Non directional design
  - Non directional design

     More rubber volume
  - Significant cooling capabilities
  - Increasing contact patch when the tire is half worn







#### Longer lasting casing and bead

#### >> C2 technology

• C<sup>2</sup> technology (Improved casing geometry ) reduces heat build up

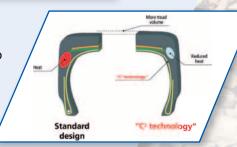
#### >> Improved lower sidewall and stronger bead

- An exclusive manufacturing process allowing for the optimal curing of the bead area
- It improves the mechanical characteristics of the lower sidewall

#### >> Improved sidewall design

- Smoother profile<sup>(1)</sup> has better distribution of sidewall stress
- Reduced propagation of sidewall cuts

(1) Providing reduced rubber tension for better resistance to cuts

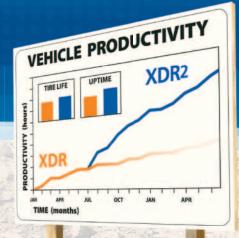




No compromise on TKPH

### The REFERENCE for rigid dump truck tires

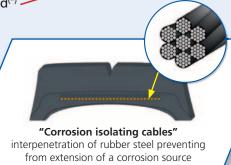
## 2 TO CUTS AND AGGRESSIONS



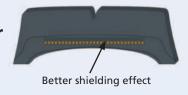
Thicker undertread up to 10%<sup>(\*)</sup>

• Between the protection ply and base of tread<sup>(\*)</sup>
(\*) varies by dimension

Stronger working plies



Protection plies + 60% Stronger



## 3 IMPROVED ENVIRONMENTAL SUSTAINABILITY

- Fewer raw materials consumed
  - Longer lasting tire
  - Better reparability and retreadability due to Michelin casing
  - XDR2 is lighter weight than competitors
  - Environmentally-friendly tire design
    - Free of aromatic oils
  - Cleaner manufacturing process
    - All our Earthmover factories are ISO 14001 certified
    - Michelin environmental impact has been reduced by 22% since 2005





SIZE	Compound	Tread depth	
Available		mm	32 <sup>nd</sup> inch
27.00 R 49 E4R TL **	A, B4, B	90	113
33.00 R 51 E4R TL **	B4, B, C4	94	118
37.00 R 57 E4R TL **	B4, B, C4, C	102	130
40.00 R 57 E4R TL **	B4, B, C4	98	123
40.00 R 57 E4R TL ** XDR+	B4, B, C4, C	97	123
53/80 R 63 E4R TL **	B4, B, C4	110	139
56/80 R 63 E4R TL **	B4, B, C4	110	139
59/80 R 63 E4R TL **	B4, B, C4	118	149

Michelin recommendations

## XDR2 IS MEMS READY

Easy installation of MEMS tags (electronic sensors) Easy to recognize with "MEMS READY" sidewall marking





